

AMS02-PDS

DOC N°: PDS-RP-CGS-059

ISSUF : 1

DATE: 15/09/2008

PAGE: 1 of 2

INSPECTION REPORT

APPLICABLE DOC. REF.

PROC. REF.

AMS02-PDS PFM Manufacturing and Inspection Plan PDS-PL-CGS-001 is. 1

s/n:07-014/G before partially conformal coating - Inspection Point.

N.A.

ITEM INSPECTED (Name, P/N, S/N) AMS02-PDS PFM – Visual inspection of AUX DC/DC Board Assy p/n:11-AMS02PDS-740.00 s/n:07-014/A and AUX DC/DC Board Assy p/n:11-AMS02PDS-740.00

REQUIREMENT SATISFIED

Manufacturing according to aerospace standards

INSPECTION (Action/Results)

DESCRIPTION

Inspection was performed at Carlo Gavazzi Space premises starting on 15 September 2008 and was carried out on the following boards before partially conformal coating applied only on one layer, detail of the inspected boards were below reported:

- 1) AUX DC/DC Board Assy p/n:11-AMS02PDS-740.00 s/n:07-014/A.
- 2) AUX DC/DC Board Assy p/n:11-AMS02PDS-740.00 s/n:07-014/G.

HARDWARE REVIEW

1) AUX DC/DC BOARD Assy p/n:11-AMS02PDS-740.00 s/n:07-014/A, Assy:11-AMS02PDS-740.00 rev./, Parts List:11-AMS02PDS-740.02 rev./, Electrical Scheme:11-AMS02PDS-740.03 rev./, Master PCB:SPO-PD-020010-DR-03-CGS rev./.

The following NCRs were presented during the inspection:

- NCR-PDS-CGS-C-041(electrical connection missing on pcb), NCR classified "minor" is closed.
- NCR-PDS-CGS-C-043(OVC protection improvement), NCR classified "minor" is closed.
- NCR-PDS-CGS-C-057(lifted pad on pcb), NCR classified "minor" is closed.

The following PLVSs (Parts List Variation Sheet) were presented during the inspection:

- 11-AMS02PDS-740.02 rev / A1 can be considered closed.
- 11-AMS02PDS-740.02 rev / A6 can be considered closed.
- 11-AMS02PDS-740.02 rev / A13 can be considered closed.
- 11-AMS02PDS-740.02 rev / A15 can be considered closed.
- 11-AMS02PDS-740.02 rev / A16 can be considered closed.
- 11-AMS02PDS-740.02 rev / A22 can be considered closed.

The H/W has been visually inspected and is ok: no damage, visible clean is ok.

Operator

Quality Assurance

C.C.

Signature

Date

Operator

Quality Assurance

C.C.

Date



AMS02-PDS

DOC N°: PDS-RP-CGS-059

ISSUE: 1

DATE: 15/09/2008

PAGE: 2 of 2

INSPECTION REPORT

APPLICABLE DOC. REF.

See page 1

PROC. REF.

See page 1

ITEM INSPECTED (Name, P/N, S/N)

See page 1

REQUIREMENT SATISFIED

See page 1

INSPECTION (Action/Results)

2) AUX DC/DC BOARD Assy p/n:11-AMS02PDS-740.00 s/n:07-014/G, Assy:11-AMS02PDS-740.00 rev./, Parts List:11-AMS02PDS-740.02 rev./, Electrical Scheme:11-AMS02PDS-740.03 rev./, Master PCB:SPO-PD-020010-DR-03-CGS rev./.

The following NCRs were presented during the inspection:

- NCR-PDS-CGS-C-041(electrical connection missing on pcb), NCR classified "minor" is closed.
- NCR-PDS-CGS-C-043(OVC protection improvement), NCR classified "minor" is closed.

The following PLVSs (Parts List Variation Sheet) were presented during the inspection:

- 11-AMS02PDS-740.02 rev / A1 can be considered closed.
- 11-AMS02PDS-740.02 rev / A7 can be considered closed.
- 11-AMS02PDS-740.02 rev / A13 can be considered closed.
- 11-AMS02PDS-740.02 rev / A15 can be considered closed.
- 11-AMS02PDS-740.02 rev / A16 can be considered closed.
- 11-AMS02PDS-740.02 rev / A17 can be considered closed.
- 11-AMS02PDS-740.02 rev / A22 can be considered closed.

The H/W has been visually inspected and is ok: no damage, visible clean is ok.

CONCLUSION

All solder joints are of adequate quality, the soldering process complies to ECSS-Q-70-08A and ECSS-Q-70-38A, all modifications are performed according to ECSS-Q-70-28A.

Operator

Quality Assurance

C.C.

Signature

Date

Operator

Quality Assurance

C.C.

CCINQUERACHI

C. Cuigne

15.09.08